

Date: Wednesday, 5/16/2007 8:13:23 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 32376

Part Number: D2659

Job Number:



Seq. #:

Machine Or Operation:

Description:

-CLEAR DELFLEET

7.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

7/7/11

(4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/7/11

(4)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/7/11

Job Completion

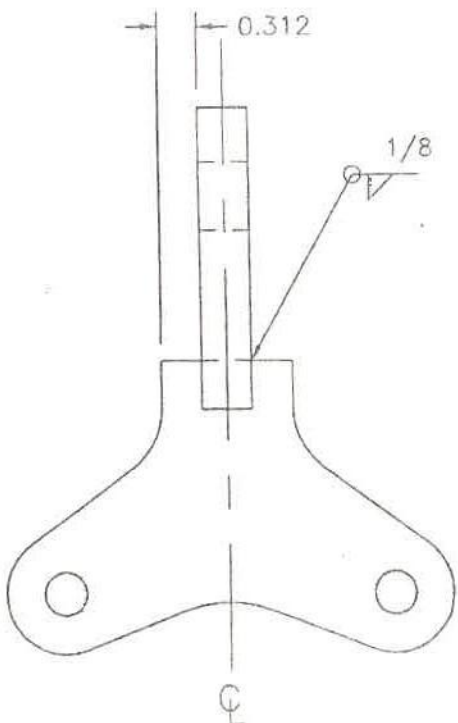
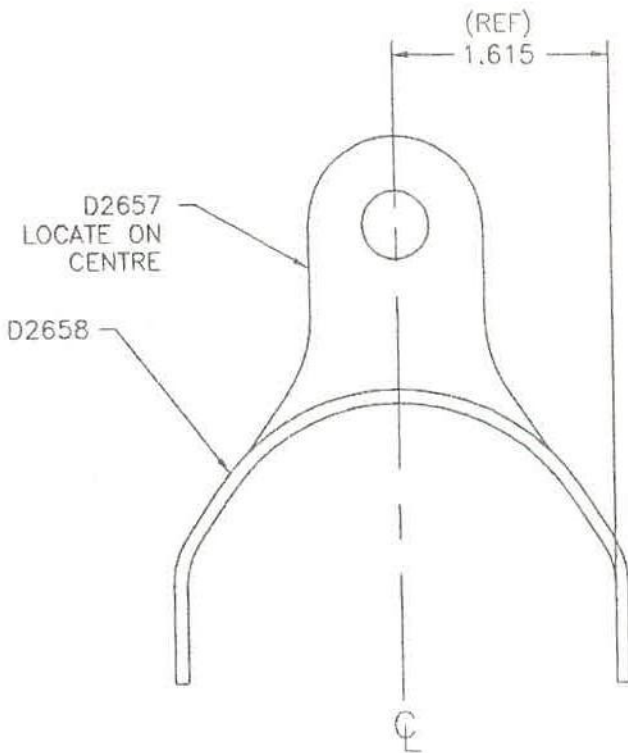


7/7/11

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CAN/DA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		D2659	SHEET 1 OF 1
97.11.03		TITLE	SCALE
		LUG ASSEMBLY	NTS
A	97.11.03	NEW ISSUE	



D2659 LUG ASSEMBLY

WELD PER DART QSI 004
FINISH: POWDER COAT PER DART QSI 005 4.4
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTRE-LINES (⌀)

RELEASED
97/11/06 DS

APPROVED BY
ATTN: THE
ENGINEER(S)
IN CONTROL, ETC.
SUBJECT TO A REVIEW
WITHOUT NOTICE

WORK ORDER
32376